

Work Order ID 96324

January-23-13 2:15:30 PM

HAI

96324

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Item ID: D4551-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Inboard Sliding Window Frame. LH

Stop *NS2*

Start Date: 1/23/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 2/04/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 13-01-23 Tooling:

Run Start *NR1*

QC: Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4551	PA3 Rev A 13-01-23								
100		0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-cut as per dwg								
LEXAN	prog rev: <u>A</u>								
	dwg rev: <u>A</u>								
	2- deburr								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									

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13-1-28

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Item ID: D4551-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Inboard Sliding Window Frame. LH

Start Date: 1/23/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/04/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

04700 JAN

13-01-30

Picklist Print

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Work Order ID: 96324

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Parent Item: D4551-1

D4551-1

Parent Item Name: Inboard Sliding Window Frame, LH

Start Date: 1/23/13

Required Date: 2/04/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP revA 12.01.11 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.093-F6006-02		Purchased			No	100	sf	671.3620	1.9	2	41		
										**	B13-1-08		

MI FXS 093-F6006-02
GE PLASTICS LEXAN SHEET

Location

Loc Qty

Loc Code

therm

671.3620009

110877

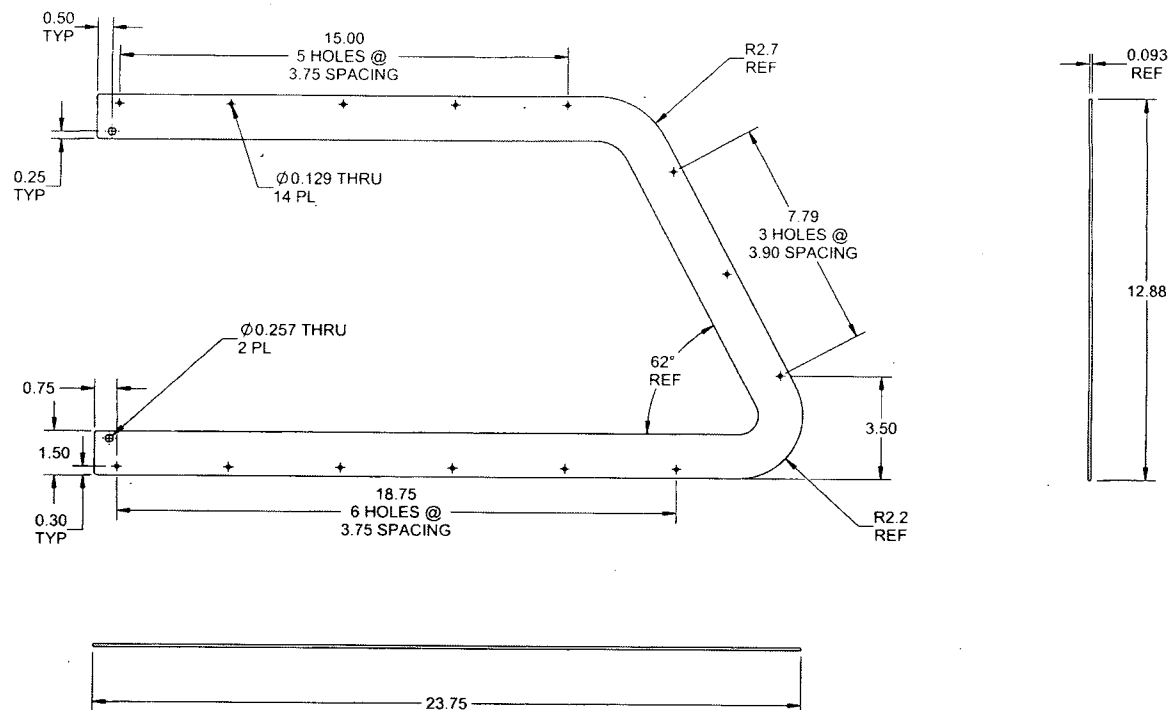
35.0000009

122033

636.362

110877

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D4551-1 INBOARD SLIDING WINDOW FRAME

NOTES:

- 1) MATERIAL: SUEDE LEXAN, BLACK SHEET, 0.093 THK
(REF. DART SPEC MLEXS.093-F6006-02)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.32 lbs
- 8) PROFILE PER DRAWING FILE "D4551-1-REVA.DXF"

A	NEW ISSUE	AP	12.02.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4551	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		INBOARD SLIDING WINDOW FRAME	NTS
DATE	12.02.27	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OF COPIES OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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2012-03-08